



ASTM E-84-09
TEST FOR SURFACE BURNING
CHARACTERISTICS OF
BUILDING MATERIALS

“Reynobond Panels with FR Core & Zinc Skins”

Report No. 3189171SAT-001

September 3, 2009

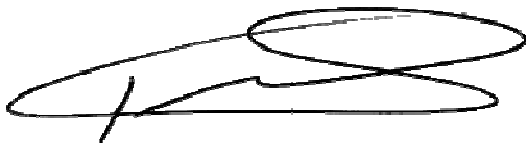
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ABSTRACT

Test Material:	“Reynobond Panels with FR Core & Zinc Skins”		
Test Standard:	ASTM E – 84 TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS (NFPA 255, UBC 8-1, UL 723)		
Test Date:	9/2/09		
Test Sponsor:	ALCOA Architectural Products		
Test Results:	FLAME SPREAD INDEX	50	
	SMOKE DEVELOPED INDEX	300	

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Teodoro Alvarado Jr
Tunnel Operator

Date: September 3, 2009

Reviewed and approved



Miguel Zamarripa
Project Manager

Date: September 3, 2009



I. INTRODUCTION

This report describes the results of the ASTM E-84 TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS a method for determining the comparative surface burning behavior of building materials. This test is applicable to exposed surfaces, such as ceilings or walls, provided that the material or assembly of materials, by its own structural quality or the manner in which it is tested and intended for use, is capable of supporting itself in position or being supported during the test period.

The purpose of the method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported, however, there is not necessarily a relationship between these two measurements.

“The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support... This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials... Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place.”



This test method is also published under the following designations:

NFPA 255
UBC 8-1
UL 723

This standard should be used to measure and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions and should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions. However, results of this test may be used as elements of a fire risk assessment which takes into account all of the factors which are pertinent to an assessment of the fire hazard of a particular end use.

II. PURPOSE

The ASTM E-84 (25 foot tunnel) test method is intended to compare the surface flame spread and smoke developed measurements to those obtained from tests of mineral fiber cement board and select grade red oak flooring. The test specimen surface (18 inches wide and 24 feet long) is exposed to a flaming fire exposure during the 10 minute test duration, while flame spread over its surface and density of the resulting smoke are measured and recorded. Test results are presented as the computed comparisons to the standard calibration materials.

The furnace is considered under calibration when a 10 minute test of red oak decking will pass flame out the end of the tunnel in five minutes, 30 seconds, plus or minus 15 seconds. Mineral fiber cement board forms the zero point for both flame spread and smoke developed indexes, while the red oak flooring smoke developed index is set as 100.



III. DESCRIPTION OF TEST SPECIMENS

Specimen Identification:	“Reynobond Panels with FR Core & Zinc Skins”
Date Received:	8/28/2009
Date Prepared:	8/28/2009
Conditioning (73°F & 50% r.h.):	5 days
Specimen Width (in):	24-in.
Specimen Length (ft):	24
Specimen Thickness:	0.1500
Material Weight:	N/A
Total Specimen Weight:	N/A
Adhesive or coating application rate:	N/A

Mounting Method:

The specimen was self-supporting.

Specimen Description:

The test specimen was described by the client as the “Reynobond Panels with FR Core & Zinc Skins”. The specimen consisted of (1) 24-ft. long x 24-in. wide x 0.1500-in. thick, Zinc panels with a white core. The samples were received in good condition. The specimen was identified by the client as “Reynobond Panels with FR Core & Zinc Skins”.

IV. TEST RESULTS & OBSERVATIONS

The test results, computed on the basis of observed flame front advance and electronic smoke density measurements are presented in the following table.

While no longer a part of this standard test method, the Fuel Contributed Value has been computed, and may be found on the computer printout sheet in the Appendix.

Test Specimen	Flame Spread Index	Smoke Developed Index
Mineral Fiber Cement Board	0	0
Red Oak Flooring		100
“Reynobond Panels with FR Core & Zinc Skins”	50	300



The data sheets are included in Appendix A. These sheets are actual print-outs of the computerized data system which monitors the tunnel furnace, and contain all calibration and specimen data needed to calculate the test results.

V. OBSERVATIONS

During the test, the specimen was observed to behave in the following manner: The panels began to warp at 0:49 (min:sec.). The Zinc skins began to blister at 1:57 (min:sec.). Flaming drops were observed at 1:58 (min:sec.). The Zinc skins began to fall at 2:00 (min:sec.). The specimen had a steady ignition at 2:02 (min:sec.). The flames began to spread to the floor of the tunnel at 2:10 (min:sec.). The core ignited at 3:01 (min:sec.). The flames reached the end of the tunnel at 6:27 (min:sec.). The test continued for the 10:00 duration. After the test burners were turned of a 60 sec. after flame was observed.

After the test the specimen was observed to be damaged as follows:
The specimen was consumed from 0 -ft. – 24-ft.



APPENDIX
ASTM E-84-09
DATA SHEETS



Client: ALCOA ARCHITECTURAL PRODUCTS

Date: 9-2-09

Project Number: 3189171SAT-001

Test Number: 1

Operator: TA/AM

Specimen ID: "REYNOBOND WITH FR CORE & ZINC SKINS." THE SPECIMEN WAS
SELF-SUPPORTING.

TEST RESULTS

FLAMESPREAD INDEX: 50

SMOKE DEVELOPED INDEX: 300

SPECIMEN DATA . . .

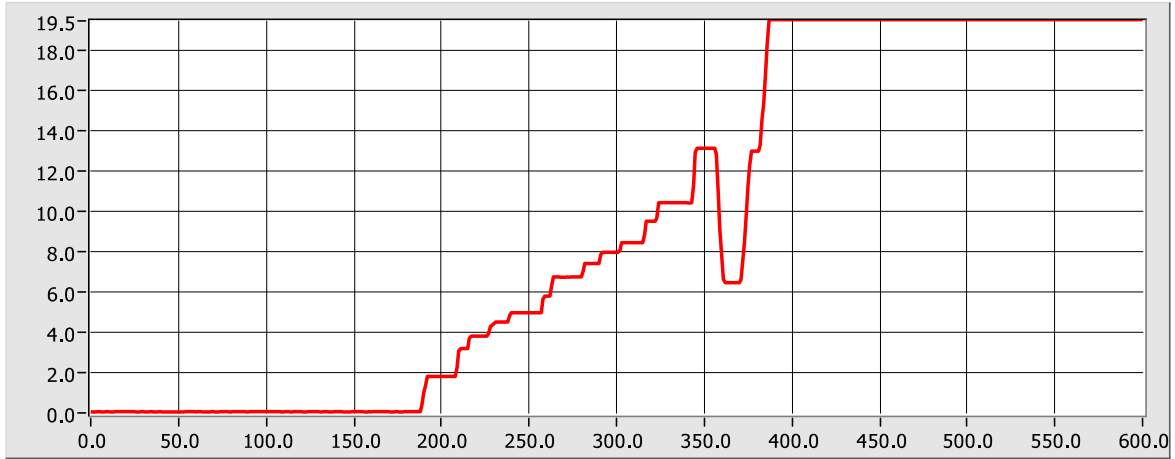
Time to Ignition (sec): 122
Time to Max FS (sec): 387
Maximum FS (feet): 19.6
Time to 980 F (sec): 380
Time to End of Tunnel (sec): 387
Max Temperature (F): 1037
Time to Max Temperature (sec): 548
Total Fuel Burned (cubic feet): 48.14

FS*Time Area (ft*min): 95.1
Smoke Area (%A*min): 288.2
Unrounded FSI: 49.0

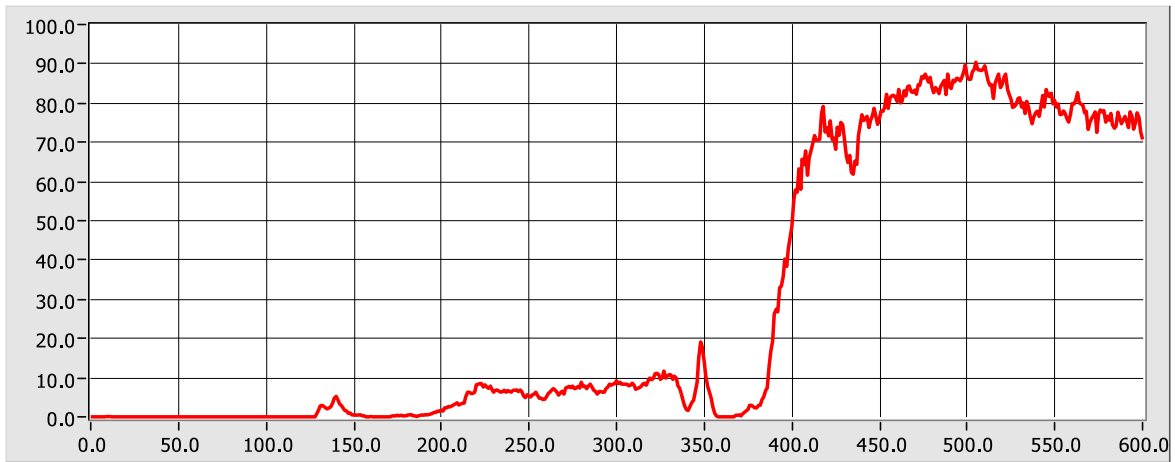
CALIBRATION DATA . . .

Time to Ignition of Last Red Oak (Sec): 44.0
Red Oak Smoke Area (%A*min): 95.0

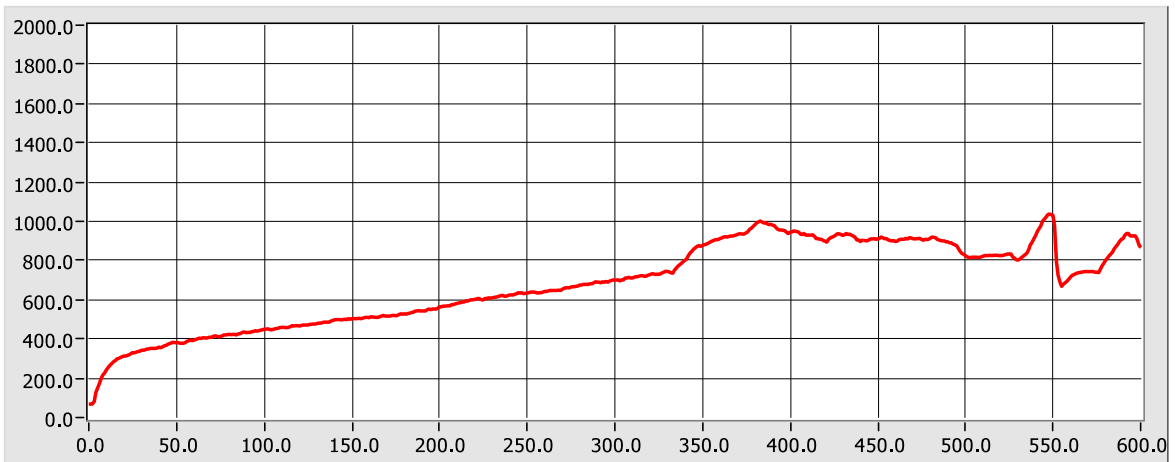
FLAME SPREAD (ft)



Smoke (%A)



Temperature (°F)



Time (sec)

600